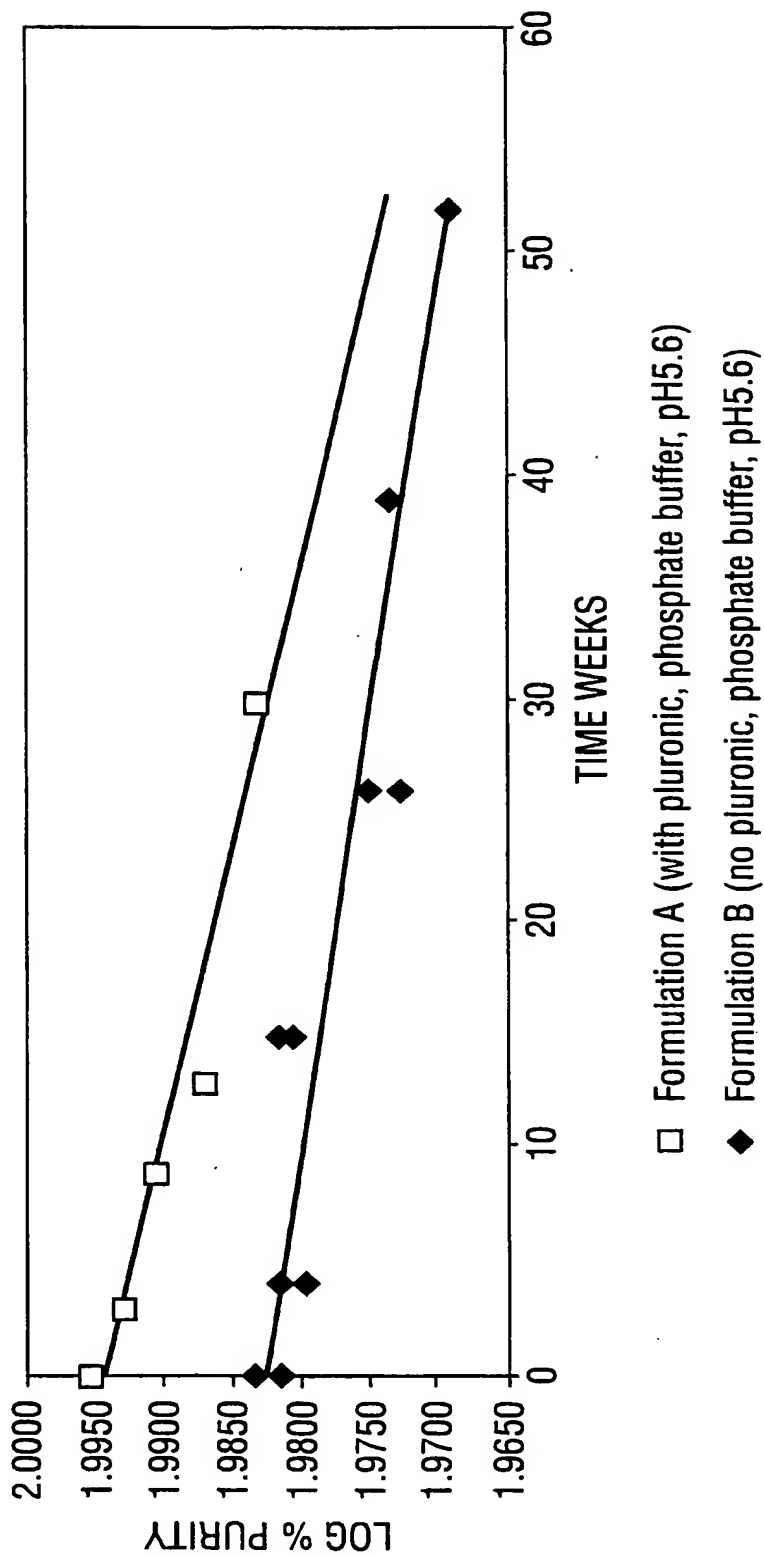




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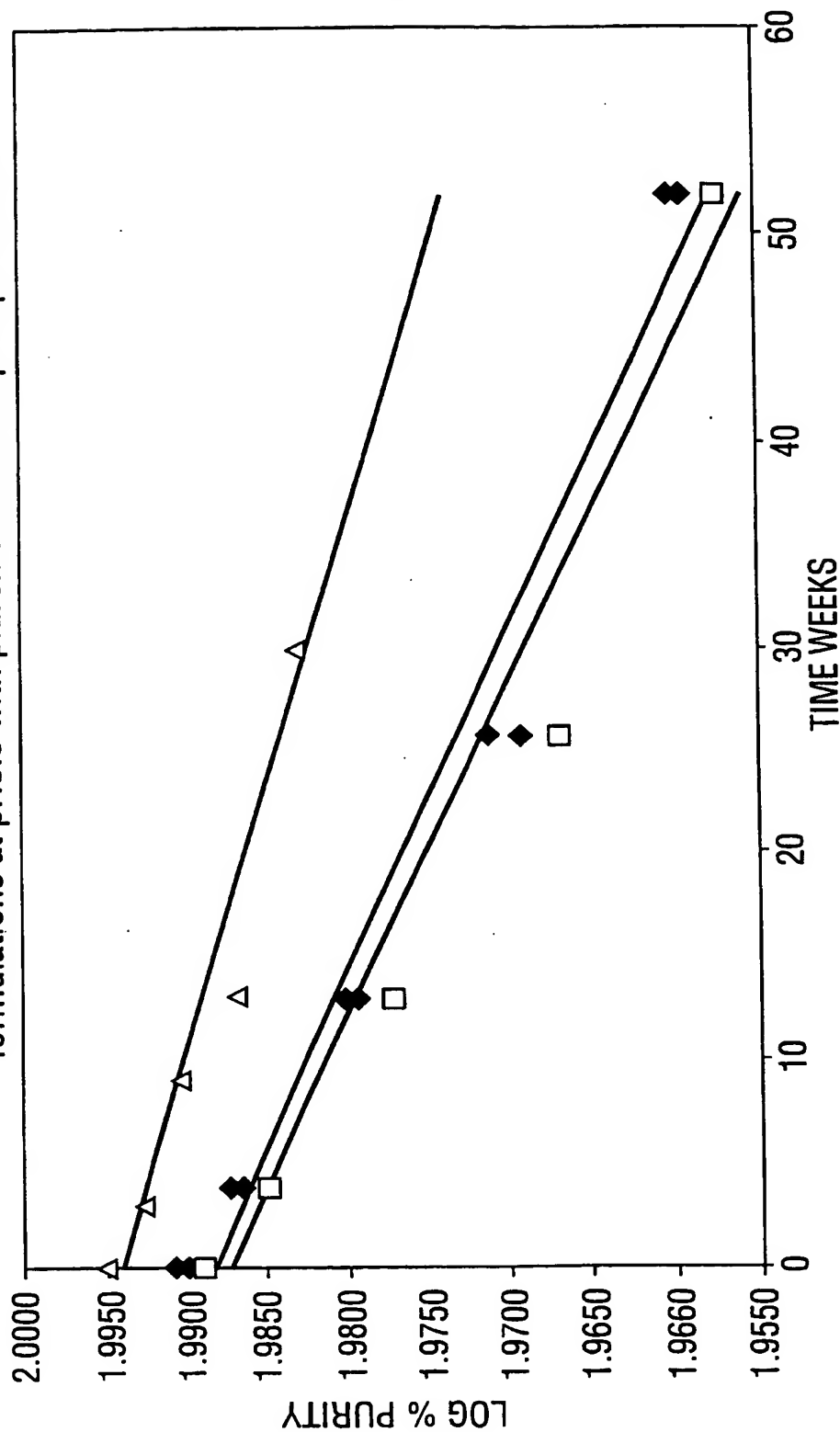
**FIG. 1** Stability (2-8°C) of Phosphate buffered human growth hormone formulation with and without pluronic pH5.6





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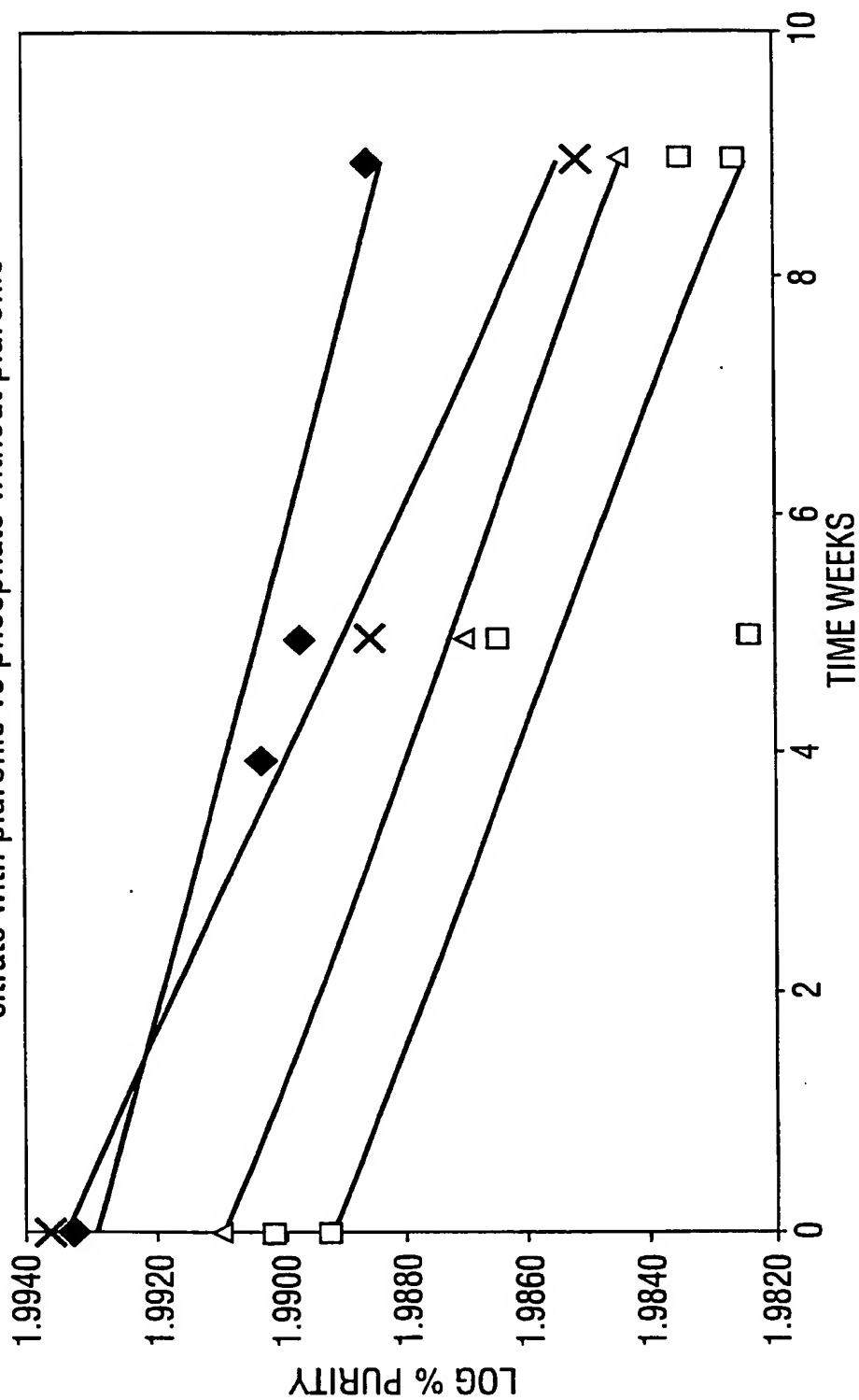
**FIG. 2** Stability (2-8°C) of buffered human growth hormone formulations at pH5.6 with pluronic: citrate vs phosphate buffer



- △ Formulation A (with pluronic, phosphate buffer, pH5.6) ◆ Formulation C2 (with pluronic and citrate buffer, pH5.6)  
□ Formulation C1 (with pluronic and citrate buffer, pH5.6)



FIG. 3 Stability (2-8°C) of growth hormone formulation (pH6.0),  
citrate with pluronic vs phosphate without pluronic



- ◆ Formulation D (no pluronic, phosphate buffer, pH6.0)
- △ Formulation E2 (with pluronic and citrate buffer, pH6.0)
- Formulation E1 (with pluronic and citrate buffer, pH6.0)
- × Formulation E3 (with pluronic and citrate buffer, pH6.0)